CONTRACT DOCUMENTS

Contract No. <u>11-21</u>

Automated Single Stream Recycling Truck

PREPARED BY THE BOROUGH OF NAUGATUCK Department of Public Works

October 2011



BOROUGH OF NAUGATUCK

INVITATION TO BID

Borough of Naugatuck

Sealed bids will be received and opened at the Borough of Naugatuck, Town Hall, Purchasing Office(located in the basement), 229 Church Street, Naugatuck, CT. 06770, on **Monday October 24, 2011 at 11:00 a.m.**, at which time and place all bids will be publicly opened and read aloud for supplying The Borough of Naugatuck with the following:

Contract # 11-21 Automated Single Stream Recycling Truck

Copies of the bid documents may be obtained at the Office of the Purchasing Agent upon submission of a non-refundable fee in the form of a check or money order payable to the Borough of Naugatuck in the amount of \$50.00 per set. Bid documents can also be obtained at no cost from the Borough of Naugatuck web site http://www.naugatuck-ct.gov

All firms obtaining bid documents must submit contact information by e-mail to whozer@naugatuck-ct.gov and jstewart@naugauck-ct.gov. Contact information must be submitted three days in advance of the bid opening to be considered. No Bidder may withdraw his bid within (90) days after the actual date of the opening thereof.

The Borough of Naugatuck reserves the right to reject any and all bids.

An Affirmative action/Equal Opportunity Employer. Minority/Women's Business Enterprises are encouraged to apply.

60 - 1.4 - Equal opportunity clause.

- (a) Government contracts. Except as otherwise provided, each contracting agency shall include the following equal opportunity clause contained in section 202 of the order in each of its Government contracts (and modifications thereof if not included in the original contract): During the performance of this contract, the contractor agrees as follows: (1) The contractor will not discriminate against any employee or applicant for employment because of race, color, religion, sex, or national origin. The contractor will take affirmative action to ensure that applicants are employed, and that employees are treated during employment, without regard to their race, color, religion, sex, or national origin. Such action shall include, but not be limited to the following: Employment, upgrading, demotion, or transfer, recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship. The contractor agrees to post in conspicuous places, available to employees and applicants for employment, notices to be provided by the contracting officer setting forth the provisions of this nondiscrimination clause.
- (2) The contractor will, in all solicitations or advertisements for employees placed by or on behalf of the contractor, state that all qualified applicants will receive consideration for employment without regard to race, color, religion, sex, or national origin.

- (3) The contractor will send to each labor union or representative of workers with which he has a collective bargaining agreement or other contract or understanding, a notice to be provided by the agency contracting officer, advising the labor union or workers' representative of the contractor's commitments under section 202 of Executive Order 11246 of September 24, 1965, and shall post copies of the notice in conspicuous places available to employees and applicants for employment.
- (4) The contractor will comply with all provisions of Executive Order 11246 of September 24, 1965, and of the rules, regulations, and relevant orders of the Secretary of Labor.
- (5) The contractor will furnish all information and reports required by Executive Order 11246 of September 24, 1965, and by the rules, regulations, and orders of the Secretary of Labor, or pursuant thereto, and will permit access to his books, records, and accounts by the contracting agency and the Secretary of Labor for purposes of investigation to ascertain compliance with such rules, regulations, and orders.
- (6) In the event of the contractor's non-compliance with the nondiscrimination clauses of this contract or with any of such rules, regulations, or orders, this contract may be canceled, terminated or suspended in whole or in part and the contractor may be declared ineligible for further Government contracts in accordance with procedures authorized in Executive Order 11246 of September 24, 1965, and such other sanctions may be imposed and remedies invoked as provided in Executive Order 11246 of September 24, 1965, or by rule, regulation, or order of the Secretary of Labor, or as otherwise provided by law.
- (7) the contractor will include the provisions of paragraphs (1) through (7) in every subcontract or purchase order unless exempted by rules, regulations, or orders of the Secretary of Labor issued pursuant to section 204 of Executive Order 11246 of September 24, 1965, so that such provisions will be binding upon each subcontractor or vendor. The contractor will take such action with respect to any subcontract or purchase order as may be directed by the Secretary of Labor as a means of enforcing such provisions including sanctions for noncompliance: Provided, however, that in the event the contractor becomes involved in, or is threatened with, litigation with a subcontractor or vendor as a result of such direction, the contractor may request the United States to enter into such litigation to protect the interests of the United States.

Contract # 11-21 Automated Single Stream Recycling Truck

1. Item Description:

Purchase one (1) new and unused truck; model year 2012 or 2013, 37 cubic yard, Automated Arm on Right Side, Manual Load Option and Cart Tipper on Left Side, Right Hand Drive Single Stream Recycling Collection truck. Funding for this truck will be available after July 1, 2012, the Borough will not accept delivery before that date.

2. Specifications:

The contract for the Purchase of one (1) new and unused truck; model year 2012 or 2013, 37 cubic yard Automated Arm on Right Side, Manual Load Option and Cart Tipper on Left Side, Right Hand Drive Single Stream Recycling Collection truck will be entered into by the successful bidder and the Borough of Naugatuck. The specifications contained herein will detail the general requirements for the purchase. The truck must be compatible with Cascade brand any reference to specific models, dimensions, or equipment styles are intended for demonstration purposes and not intended to exclude bidders whose equipment has equivalent specifications. Vendors are encouraged to submit bids on all vehicles with features listed above. On site training for Borough of Naugatuck mechanics and drivers must be provided as part of the bid package.

3. Qualification of Bidders:

A Bidder shall be a Vendor who is experienced in the supply of equipment of this type. The Proposal shall contain adequate proof of the qualifications of the Bidder to perform, in a satisfactory manner the manufacture of an automated truck of this kind and warranty repair services. This proof shall be fully recorded on the pages titled "References", which shall become part of the Proposal

4. Disqualification of Bidders:

More than one proposal from an individual, firm, partnership, corporation, or an association under the same, or different, names will not be considered. Reasonable grounds for believing that any Bidder is interested in more than one proposal for the work contemplated will cause the rejection of all proposals in which such Bidder is interested. Any or all proposals in which such Bidder is interested will be rejected if there is reason for believing that collusion exists among the Bidders; and all participants in such collusion will not be considered in future proposals for the same work. Proposals in which the prices are obviously unbalanced may be rejected no contract will be awarded except to competent Bidders capable of providing the equipment contemplated.

5. Preparation of Proposals:

The Proposal must be made upon the forms contained herein. The blank spaces in the Proposals must be filled in correctly where indicated. The Bidder must state, both in words and in numerals, written or printed in ink, the prices each item contemplated. In case of discrepancy between the words and the numerals, the words shall govern. Ditto marks are not considered writing, or printing, and shall not be used. The Bidder shall sign his Proposal correctly. If an individual makes the Proposal, his name and post office address must be shown. If made by a firm, partnership, or corporation, the Proposal must be signed by an official of the firm, partnership, or corporation authorized to sign contracts, and must show the post office address of the firm, partnership, or corporation.

Each bid must be submitted in a sealed envelope bearing on the outside the name of the Bidder, this address, and name of the project for which the bid is submitted. If forwarded by mail, the sealed envelope containing the bid must be enclosed in another envelope addressed to: Purchasing Office, Borough of Naugatuck, City Hall, 229 Church Street, Naugatuck, CT 06770.

6. Irregular Proposals:

The Borough of Naugatuck reserves the right to reject any proposals if they show any omission, alteration of form, additions not called for, conditional bids, or irregularities of any kind.

7. Withdrawal of Proposals:

If a Bidder wishes to withdraw his Proposal, he may do so before the time fixed for the opening of bids by communicating his purpose to the office of the Mayor. Upon such notice, the Proposal will be handed to him unopened.

8. Sales Tax:

The Borough of Naugatuck is exempt from Connecticut Sales Tax. The Bidder shall familiarize himself with current regulations of the State Tax Department. The tax on materials or supplies exempted by such regulations shall not be included as part of the bid. The Borough of Naugatuck will furnish the successful Bidder a sales tax exemption number.

9. Right to Reject:

The Borough of Naugatuck reserves the right to reject any or all proposals or to accept any bid, should it deem it to be in the best interest of the Borough of Naugatuck

10. Intent:

It is the intent of the Borough of Naugatuck to purchase one (1) new and unused 2012 or 2013, 37 cubic yard Automated, Right Hand Drive, Manual Load Option and Cart Tipper on Left Side, Single Stream Recycling Collection truck.

The specifications are for one (1) complete cab, chassis, body, and other equipment, as required. Accessories and/or other items not specifically mentioned herein but necessary to furnish a completed vehicle ready for operation shall also be included. Certain components may have been specified herein by a manufacturer's name, model, and/or dimensions or specifications in order to establish a minimum quality standard and to serve as a guide to the specifications when equivalent items are proposed for the Borough's consideration or approval. Allowance may be made in some cases, as is the Borough's prerogative, for any minor deviations from the specifications on such items where standards differ among manufacturers, in that said deviation does not limit or diminish the intended function and/or intent of the specifications.

11. Conformity:

The vehicle and all other equipment and components as described, shall meet all minimum specifications that follow. In order to be considered all bidders should be sure to check off each line with a "yes" or "no" response. All bidders shall indicate "yes" that his/her unit offered either exactly meets or exceeds these specifications, or "no" that it does not. If "no" is answered, indicate the exception on the page provided under offered. A full explanation of each exception should be included on an additional page on company letterhead. Failure to list all deviations or exceptions will lead to disqualification of bid proposal.

In cases where items or components are indicated by brand names, it is understood that bids will be accepted for consideration on any make or model that is equal to or exceeding the specifications for that item. The determination as to the equivalency of such items shall rest solely on the interpretation made by the Borough of Naugatuck.

Features which are regularly furnished, as standard with this unit shall be supplied by the successful bidder. The body and chassis shall conform in strength, quality of material, and workmanship to that provided by the best manufacturing and engineering practices of the Industry.

It is required that the unit, as specified herein, shall be completely assembled, painted, and ready for operation.

All inquiries shall be directed to:

Mr. John Paige, General Foreman 510 Rubber Ave. Naugatuck Public Works Department Naugatuck, CT 06770 203-720-7070 (phone) 203-720-5680 (fax)

SECTION B

PROPOSAL

Borough of Naugatuck

Contract No. 11-21- Automated Single Stream Recycling Truck

PROPOSAL FORM

The undersigned hereby agrees to furnish the Borough of Naugatuck with Contract No. - Automated Single Stream Recycling Truck, meeting the specifications and conditions of the Borough of Naugatuck, as stated in the bid documents.

The undersigned is aware that the Borough of Naugatuck may reject any and all bids in whole or in part; that the Borough may waive technical defects, irregularities and omissions; that the award will be based on the combination of items that will best serve the interest of the Borough; that the bid price does not include any taxes for which the Borough is not liable; and that acceptance of the bid will establish no exclusive contract by which the Borough of Naugatuck will be required to purchase from the undersigned.

The signed claims without reservation that his/her bid is made without collusion with any other person, individual or corporation.

1. Supply of new 2012 or 2013 37 cubic yard, Right Hand Drive, Automated Arm on Right Side, Manual Load Option and Cart Tipper on Left Side, Refuse & Recycling Collection truck as specified.

Price in Words		
D: : M 1	Ф	
Price in Number	s \$	

The Bidder agrees that this bid shall be good and may not be withdrawn for a period of ninety (90) days after the scheduled closing time for receiving bids.

PROPOSAL (Cont.)

Seal F ₁ :	rm or Corporation			
(if bid is by a Corporatio	n)			
	By:(Duly Authorized)			
	(Duly Authorized)			
	Signature			
	Street Address			
	City	State	Zip	
	Telephone			
	Fax			
Date				

Contract No. 11-21- Automated Single Stream Recycling Truck

	ful Chassis vendor essful body vendor			ng the chassis and deliver it to ays of Award
	ful body vendor sh t to Borough withi			and outfitting the body and Award
	shall be supplied,	• •	Borough w	ithin
The above equipment is not made <i>NOTE:</i>	Time and Liquidate number of days shot. Liquidated damade at One Hundred I Funding for this to Borough will not accommodified.	hall be allowed for the ages will apply for a Dollars (\$100.00) per ruck will be availa	each day deli er calendar da ble after Jul	very ay.
Recomm supplier.	-	quipment or Servi	ice- Not incl	luded but recommended by the
Price an	d Description of C	Optional Equipme	nt or Service	e \$
Extended	d Warranty Relate	ed Repairs:		
greater the indicate	han 30 days (not no	ecessarily consecu will be compensate	tive) for the	he vendor's repair facility for same warranty repair please ntal truck needed to replace the

Contract No. 11-21- Automated Single Stream Recycling Truck

SECTION C

REFERENCES

The Bidder is required to fill out the following form to enable the Borough of Naugatuck to make inquiries and judge as to the Bidder's experience, product quality, skill, available financial resources, credit, and business standing.

1. Number of years the bidder has been in business	::
2. List three (3) Vehicles of similar nature to the ecompleted, with name, address, and telephone nu approximate sale price:	quipment described herein that the Bidder has imber of a reference for each sale. Include
4. Has the Didden area failed to deliver equipment as a	uanded, and if so state to take and taken
4. Has the Bidder ever failed to deliver equipment as av	varaea; ana if so, state to who ana why:
5. Does the Bidder plan to sublet any part of the ve	chicle; and if so, give details:
	Bidder

BOROUGH OF NAUGATUCK, BID SPECIFICATION FOR ONE AUTOMATED HELPING HAND, OR EQUIVALENT SINGLE STREAM CAPACITY 37 CU.YD.

YES NO **OFFERED** 1- Body capacity The body has a rounded shape enhancing resistance to deformation, durability and better legal payload. The body capacity, excluding the receiving hopper, is: 31 cu. yd. The hopper has a capacity of: 4 cu. yd. The tailgate has a capacity of: 6 cu. yd. 2- Body dimensions Body is curved, taper and adapted to manual, semi-automated and automated garbage collection. Overall body length, including hopper and tailgate is: 337 in Overall body height above frame is: 101 in

Overall body width is:	96	in	
Inside body width at front is:	78	in	o o
Inside body width at rear is:	89.125	in	<u> </u>
Width tapering is:	11.125	in	<u> </u>
Inside body height at front is:	89	in	<u> </u>
Inside body height at rear is:	93.125	in	<u> </u>
Height tapering is:	4.125	in	<u></u>
3- Body floor construction			
An abrasion resistant slope floor is taper and the slope angle is:	21	0	<u></u>
Slope floor steel grade is:	Hardox 450		<u></u>
Slope floor thickness is:	1/4	in	<u> </u>

Slope floor yield strength is:	175,000	PSI	
Slope floor wear plate steel grade is:	Hardox 500		
Slope floor wear plate thickness is:	1/4	in	o
Slope floor wear plate yield strength is:	190,000	PSI	
Body floor is curved avoiding material fall back on the hopper.			
Floor abrasion resistant steel grade is:	A-572 GR50		o
Body floor thickness is:	3/16	in	
Body floor yield strength is:	50000	PSI	
Long sills are made from:	HSS TUBING		o
Long sills dimensions is:	6X2X3/8	in	o
Long sills steel grade is:	A-500 C GRADE		

Long sills yield strength is:	50 000	PSI		
Number of sills under floor is:	2			
4- Body side walls construction				
The side walls is rounded improving resistance and featuring lightness.				
Lower body side walls steel grade is:	A-715 GR 80			
Lower body side walls thickness is:	10	ga		
Lower body side walls yield strength is:	80 000	PSI		
Upper body side walls steel grade is:	A-715 GR 80			
Upper body side walls thickness is:	12	ga		
Upper body side walls yield strength is:	80 000	PSI		
The wall surface is a self rounded shape.				

Upper wall design is rounded to improve the response to compression and bending stresses when body is full.			
5- Body roof construction			
Body roof is rounded and made of high yield steel ensuring strength when material is packing against it.			
Roof structural channel steel grade is:	A-715 GR80		
Roof thickness is:	12	ga	
Roof yield strength is:	80 000	PSI	
6- Hopper dimensions and construction			
All surfaces exposed to abrasion in hopper are made of Hardox 450 steel or better for superior resistance to wear			
A large hopper offers a volume of not less than:	4	cu. yd.	
Hopper depth is:	18	in	
Hopper width is:	72	in	

Hopper length is:	60	in	
Hopper height, at front, from bottom to canopy is:	105.5	in	
Hopper height, at rear from bottom to canopy is:	107	in	
Hopper floor steel grade is:	IPSCO AR200		
Hopper floor thickness is:	3/16	in	
Hopper floor yield strength is:	70,000	PSI	
Hopper floor wear plate steel grade is:	Hardox 500		
Hopper floor wear plate thickness is:	1/4	in	
Hopper floor wear plate yield strength is:	190,000	PSI	
Side abrasion resistant steel grade is:	IPSCO AR200		
Hopper side walls thickness is:	3/16		

Hopper side walls yield strength is:	70,000			
Hopper side walls wear plates steel grade is:	Hardox 450		-	
Hopper side walls wear plates thickness is:	3/16	in	-	
Hopper side walls wear plates yield strength is:	175,000	PSI		
Mid-hopper tunnel steel grade is:	Hardox 450			
Mid-hopper tunnel thickness is:	1/4	in		
Mid-hopper tunnel yield strength is:	175,000	PSI		
Two body windows of expanded metal are installed in front of body wall to indicate when body is full.				
Body windows dimensions are:	8 X 8	in		
Maximum loading height above chassis frame is:	5.5	in		
Canopy steel grade is:	A-569		-	

Canopy steel thickness is:	14	ga	
Body front wall lower section steel grade is:	A-572 GR50		
Steel thickness of body front wall lower section is:	3/16	in	
Body front wall upper section steel grade is:	A-715 GR80		
Steel thickness of body front wall upper section is:	12	ga	
Hopper front wall steel grade is:	A-569		
Steel thickness of hopper front wall is:	14	ga	
Right-hand side sump box capacity is:	8	gal	
Left-hand side sump box capacity is:	12	gal	
Sump boxes doors dimensions are:	18 X 22.5	in	
Sealed level above sump box floor is:	17	in	

Floating panels steel grade is:	IPSCO AR200			
Floating panels thickness is:	3/16	ga		
Floating panels yield strength is:	70,000	PSI		
Floating panels dimensions are:	35 5/8 x 63 7/8	in		
Breaker bar steel grade is:	A-500 Grade C			
Breaker bar thickness is, with Retention Teeth on Breaker Bar	3/8	in		
Breaker bar yield strength is:	50,000	PSI		
Breaker bar dimensions are:	Ø6 x 71	in		
Length from packer face to breaker bar is:	40 5/8	in		
7- Hopper doors			_	
Hopper loading area is completely enclosed with a right and left hand side doors.				

Doors are held open or close with locks and wear pillow.			
Left hopper door dimensions is:	71 X 73	in	<u> </u>
Right hopper door dimension is:	71 X 73	in	- <u> </u>
Hopper door steel is:	A-569		- <u> </u>
Hopper door steel thickness is:	14	ga	- <u> </u>
Roll carts volume that the opening can accept is:	290	gal	- <u> </u>
8- Rear tailgate			
The tailgate is hydraulically operated, bustle type complete with			
automatic hydraulic lock mechanism, ensuring resistance when material is packing against it.			
A safety pin is provided to hold the lock mechanism to prevent an accidental opening.			
Tailgate steel grade is:	A-715 GR 80		

Tailgate skin thickness is:	12	ga		
Tailgate yield strength is:	80 000	PSI	- <u> </u>	
Tailgate hinge pin steel is:	Casting steel 8630			
Tailgate hinge pin surface treatment is:	Melonite QPQ			
Tailgate hinge pins diameter is:	1 1/4	in		
The number of cylinders operating the tailgate is:	2			
Tailgate cylinder bore diameter is:	2 1/2	in		
Tailgate cylinder rod diameter is:	1 3/4	in		
Tailgate cylinder rod surface treatment is:	Chrome-plated			
Tailgate cylinder stroke is:	39	in		
Tailgate cycle time at idle is:	39	sec		

Rubber seal is installed to prevent liquid leakage and banging on back of body, on whole width of the bottom and each side to an height of:	30	in	
Manual control valve in cab is installed with safety lock to prevent accidental activation.			
A light and audible alarm in cab is provided to indicate when tailgate is unlocked.			
Tailgate safety prop is provided and assure an opening of:	24	in	
Tailgate hydraulic line is equipped with flow restrictor to prevent sudden descent.			
The tailgate opening angle is not less than (above horizontal):	45	0	
Tailgate Length:	48	in	
Tailgate top frame steel is:	IPSCO AR200		
Tailgate top frame thickness is:	3/16	in	
Tailgate bottom frame steel is:	50W		
Tailgate bottom frame thickness is:	1/4	in	

Tailgate side frame steel is:	IPSCO AR200			
Tailgate side frame thickness is:	3/16	in		
9- Packer				
The packer is built so that packing area produce a pressure on garbage of:	60	PSI		
The packer is guided by 2 rails on which wear plates are welded.				
Rail wear plates steel grade is:	Hardox 500			
Rail wear plates thickness is:	1/4	in		
Rail wear plates yield strength is:	190,000	PSI		
Rail dimensions are:	3 1/2 x 2 3/16	in		
Packer underside wear shoes steel grade is:	Hardox 450			
Packer underside wear shoes thickness is:	3/8	in		

Packer underside wear plates yield strength is:	175,000	PSI		
Packer topside wear shoes steel grade is:	Hardox 450			
Packer topside wear shoes thickness is:	1/2	in		
Packer topside wear plates yield strength is:	175,000	PSI		
Packer Cylinders with Regeneration Valve for Faster Packing.				
Packer cylinders rod are:	Chrome-plated			
Cylinder bore diameter is:	4	in		
Cylinder rod diameter is:	2 1/2	in		
Cylinders force is:	75 400	lbf		
Packer force on garbage(lbf) is:	67 400	lbf		
Maximum compaction of refuse is:	850 lbs	/cu. yd.		

Cylinder stroke is:	40	in	
Inside width of packing ram is:	72	in	
Inside heigth of packing ram is:	18	in	
Packing ram stroke is:	52	in	
Packing ram top steel grade is:	IPSCO AR200		
Packing ram top thickness is:	1/4	in	
Packing ram top yield strength is:	70,000	PSI	- <u> </u>
Packing face plate steel grade is:	IPSCO AR200		- <u> </u>
Packing face plate thickness is:	1/4	in	- <u> </u>
Packing face plate yield strength is:	70,000	PSI	
Packing ram swept volume is:	1.44	cu. yd.	

Penetration of the ram into body is:	12	in	
Packer ram cycle time is:	12 sec @ 1200	RPM	
The packer is unitized, integral with body.			
Packer is reinforced with a combination of structural members for maximum rigidity.			
The electric buttons drive an air actuator to power the packer hydraulic valve.			
Packer controls consist of start, retract, emergency stop and are located			
Left & Right side of the truck plus inside the Cab.			
Emergency red button is provided to stop packer ram movement at any time.			
One complete set of packer control will be located on the L.H. side of Body. A Crusher Control will also be mounted on Left Side.			
Control buttons are heavy duty, industrial type, color coded, corrosion proof and weather resistant.	1		
Packer length (including following panels) is:	55	in	

Packer control red button diameter is:	3	in		
Packer control others buttons diameter is:	1.5	in		
Packer cylinder pins steel is:	Casting steel 8630			
Packer cylinder pins surface treatment is:	Melonite QPQ			
Packer cylinder pins diameter is:	1 3/4	in		
Packer cylinder pins are easily greasable by sump doors.				
Following panel steel grade is:	IPSCO AR200			
Following panel thickness is:	3/16	in		
Following panel yield strength is:	70,000	PSI		
Following panel dimensions are:	35 5/8 x 63 7/8	in		
Auxiliary arm controls:RH-side,in-side Right hand Door (Minijoystick)				

10- Crusher panel

A crusher panel is installed on the front wall of the body to optimize the compaction of the material and to facilitate the transfer into the body.				
Crusher panel steel grade is:	A-715 GR80			
Crusher panel thickness is:	10	ga		
Crusher panel yield strength is:	80 000	PSI		
Crusher panel dimensions are:	51 x 46	in		
Crusher panel is operated by 1 cylinder.				
Crusher panel cylinder rod is:	Chrome-plated			
Crusher panel cylinder bore diameter is:	2	in		
Crusher panel cylinder rod diameter is:	1 1/2	in		
Crusher panel cylinder stroke is:	14 1/2	in		

Two rubber strips 6" wide is attached to crusher panel.			
Hydraulic protection is supplied to prevent packing on top of the ram.			
Crusher panel cylinder pins steel is:	Cold-roll Stress proof		
Crusher panel cylinder pins surface treatment is:	Melonite PQP		
Crusher panel cylinder pins diameter:	1	in	
Crusher panel cycle time is:	5	sec	
A Crusher Panel Control is to be mounted in the Cab and on the left and right sides of the truck.			
11- Hydraulic system			
The hydraulic system is designed to ensure easy maintenance.			
The hydraulic pressure line is made up of a Denison relief valve			
R5P: including vent valve VV01 with a 12 volts DC in line mounted solenoid which divert the flow back to tank when pump is not engaged, and a flow control which divert the excess flow back to tank over 45 gpm.			

The standard dual vane pump deliver to arm :	16 gpm @ 700	RPM		
The standard dual vane pump deliver to other systems :	20 gpm @ 700	RPM		
ARM working pressure (Relief valve adjustment) is:	3000	PSI		
System working pressure (Relief valve adjustment) is:	3000	PSI		
Reservoir capacity for conventional cab is:	65	gal		
Reservoir capacity for cab over is:	71	gal		
Maximum quantity of oil in hydraulic reservoir for conventional cab is:				
Maximum quantity of oil in hydraulic saddle tank is:	57	gal		
The hydraulic reservoir is equipped with magnetic drain plug, oil level sight gauge and shut-off valves in suction line and check valve on return.				
The return line filter capacity is:	150	gpm		
Nominal filtration rating is:	7	micron		

The suction line strainer capacity is:	100	gpm		
Suction line strainer size is:	100	mesh		
Beta filtration ratio per ISO 16889 is:	200			
The return line filter is located in tank.				
The return line filter have a derivation valve and a differential pressure indicator.				
The return line filter derivation valve cracking pressure is:	25	PSI		
Reservoir has an inspection and clean out cover.				
The hydraulic tank is pressurized for conventional cab.				
The hydraulic tank for cab over vent is:	10			
Fourth braided wire hoses are used on the pressure side and all other hoses are double braided wire; high burst capacity and reinforced with nylon wrap to prevent chafing.				
Hydraulic tubing is extensively used where flexibility is not needed.				

All pipes are zinc coated to prevent corrosion.		
All hydraulic tubing is securely clamped to prevent vibration, abrasion and excessive noise.		
All hydraulic hoses conform to S.A.E. standards for designed pressure.		
Bends are not less than recommended by S.A.E. standards.		
Hydraulic system operates at an acceptable temperature without the need for external hydraulic oil cooling devices.		
Quick disconnect fittings are provided so that a pressure gauge		
can be easily connected without the use of tools Hydraulic		
Pressure Gauge Mounted on Main Valve		
High flex hydraulic hoses are used at hinge point.		
Hydraulic tank is baffled.		
Hydraulic pump driving shaft is:	HD Spicer (1310)	

12- Body lifting mechanism

The hoist cylinder is centrally front mounted with outer cover and bottom lifting for greater stability of the tipped body.				
Body is raised by one single acting front mounted telescopic cylinders with:	5	sections		
Telescopic cylinder rods surface treatment is:	Salt bath Nitriding			
Cylinder stroke is:	204	in		
Lifting capacity is:	99550	lbs		
Body cylinder bore diameter is:	6 1/2	in		
Body dump angle is:	46.5	0		
Body lifting cycle time is:	70 sec @ 850	RPM		
The air joystick with safety lock is installed in cab.				
A light and audible alarm in cab is provided to indicate when body is raised and are activated until it is not completely down.				

Safety prop is supplied to support the empty body in the raised position for safe maintenance.		I
13- Electrical system		
Back - Up alarm is provided.		l
All stop, directional, tail, backup and clearance lights are "LED" Lights, recessed mount and watertight or equivalent.	0 0	I
Mid-body turn signals are standard equipment.	0 0	l
All lights are provided following CMVSS and FMVSS #108.		l
Rear lights are integrated in lower light box, with Additional Center		l
Center Brake Light.	0 0	l
Limit switches are heavy duty, industrial type, water tight with adjustable arm and over travel to prevent damage.	0 0	I
Wiring is color coded and numbered.		l
Circuit breakers are manually resettable in console.	0 0	I

Wiring conforms to:	SAEJ1128	
Electrical splices are welded and covered with shrinking tube, in certain places, splices are set and covered with a shrinking tube with epoxy sealant.		
Triple Work Lights with In Cab Switch		
Front and Rear Amber Alternating Flashing Lights (4) 4" "LEDS"		
Mid-Body Back-Up Lights also Mounted on Tailgate Total of (4) standard equipment.		
14-Accessories		
Steel mud guards are supplied in front of rear axle.		
Rubber mud guards with chain are supplied behind rear axle.		
If pump is front mounted, steel guard is fixed on the front bumper.		
15- Painting		
Most bolt-on parts are powder gray painted.		

Body and hopper are steel gritblasted.		
One coat (0,002") of urethane primer (DuPont) is applied.		
The finish coat (0,002") of Red urethane paint is:	IMRON Elite (DuPont)	
Rust protection is applied in body cavity.		
16- Manuals		
Parts, service and operator's manuals are supplied.		
17- Lubrication		
Lincoln Quicklube System , Shall be installed		
Cylinder rod ends, cylinder base trunnions, tailgate hinges, and pivot points are to be supplied with grease fittings.		
All packer grease fittings easily accessible.		
A grease chart is supplied.		

Parts kit to be with unit			
18- Warranty			
Length of warranty on parts and labor is not less than:	1	year	
Length of warranty on body hydraulic cylinders, hoses and pump is not less than:	1	year	
19- Certification			
The body manufacturer is certified ISO 9001.			
All internal inspection documents such as intermediate inspection booklets made at the body manufacturer are available and filed for every vehicle.			
Manufacturer and welders are certified by the local Welding Bureau and conforms to the standards:			
Welding procedure and materials are certified by the local Welding			
Bureau and conforms to the standards:			

20- Controls and button characteristics

Tailgate control is:	Pneumatic	
Tailgate control is equipped with safety lock.		
Body lifting control is:	Pneumatic	
Body lifting control is equipped with safety lock.		
Pump activation control is:	Electric	
Packer control is:	Electric	
Crusher panel is:	Hydraulic	
21- Noise level		
Noise level at idle speed at 20'	72 dBA	
Noise level at 1100 RPM at 20'	74 dBA	
Noise level with packer activation at 20'	76 dBA	

Noise level inside cab: must be put in by Chassis Manufacturer	dBA			
22-Cart Lifting mechanism "Helping Hand Or Equivalent"			_	
Long Reach Arm Extension (RH-side Only)				
To lift 95 gallon, 65 gallon, 35 gallon "Cascade Carts"				
Cart lifting mechanism is hydraulically operated and activated by a joystick in the cab and has Maximum reach of 10'				
Arm to have a spill shield for over loaded carts mounted behind cart lifting mechanism.				
Minimum bin size accepted by lifting mechanism is:	32	gal		
Maximum bin size accepted by lifting mechanism is:	95	gal		
Maximum lifting capacity at maximum reach is:	400	lbs		
Vertical dump height is:	89	in		
Maximum horizontal reach from side of vehicle is:	120	in		

Minimum horizontal reach from side of vehicle is:	0	in		
Lifting mechanism cycle time at minimum reach is:	8	sec		
Lifting mechanism cycle time at maximum reach is:	18	sec		
Unit weight without grab and oil but including valve is:	1 260	lbs		
Flow to RH-side Arm from the flow control is:	20 gpm @ 700	RPM		
Maximum operating pressure is:	2 000	PSI		
The length of warranty on the automated arm and its cylinders is:	1	year		
Controls are to have Grab Pack & Multi Cycle Options				
Special Grippers are used to minimize the width of the "fingers" on the arm, an NSO 2010-4022, Part Number 85328 or equivalent				
23 Triple Camera Safety Vision with Color 6.8" LCD Monitor			_	
Hopper, Back-Up, and Right Side Rail				

Includes Auto Switcher and Camera Heater			
24 One Unit -On Board Digital Recording System			
SV-4CSDSS-KIT / w/32 G SD Color Camera mount right side of Chassis Safety Vision or equivalent, spare memory card included.			
25 Automatic Snow Chains			
Chassis will be equipped with On Spot Automatic tire chains that will be mounted to work on the furthest rear drive axle.		_	
LEFT SIDE CYLINDER CART TIPPER MODEL LE, LA ,LT, LXE, LXA, LXT or equivalent SPECIFICATIONS STANDARDS			
26 Cart Tipper	YES	NO	OFFERED
Cart tipper shall be constructed from high quality steel :			
Cart tipper shall be activated by cylinders :			
Cart tipper cylinders shall be cushioned :			
Cart tipper parts shall be bolted to ensure easy maintenance :			

Cart tipper shall be equipped with brass bushings :		
Cart tipper shall allow dumping of commercial containers without interference :		
Cart tipper shall be able to dump 95 gallon, 65 gallon, and 35 gallon Cascade carts :		
The lifting capacity shall be 350 pounds at 2000 psi :		
Cart tipper cycle time shall be 10 seconds :		
Cart tipper dump angle shall be 50 degrees :		
Cart tipper maximum weight shall be 186 pounds :		
Cart tipper warranty shall be 1 year on part and labor :		
Left side cart lifter, comes with left side Controls		
27 Drop Frame Option With Large Saddle Fuel Tank		
Initial frame shall be made of high strength steel.		

Section Modulus of the initial frame shall be 29.84 cu.in.				
Resistant Bending Moment (RBM) of the initial frame shall be 3 580 800 lbf.in.				
Yield Strength of the initial frame shall be 120 000 psi.				
Drop frame shall be made by Labrie or Equivalent to that style to allow for cart lifter and hand side.	manual loading	g from left		
Parts welded to the initial frame to from the drop shall be made from steel 50W.				
With the set up of the drop frame, RBM and section Modulus exceeds the ones of the initial frame exceeds the ones of the initial frame.				
Minimum of 5 cross-members are required (excluding suspension cross-members).				
Driveshaft length will be modified after the drop after the drop and alignment will be done per Transmission specifications.				
If the wheelbase is to be modified, our standard is to use Huck Bolts for the suspension brackets on the frame.				
Warranty for Dropped Frame	3	years		

28 DISTRIBUTOR

Prefer full service within 20 miles of the Borough of Naugatuck with an adequate stock of parts, and factory trained mechanics for proper repairs. And be able to be inspected if so requested.	
29 OPTION	
Additional 1 year warranty - Body & Hydraulics - total 2 years (Indicate price if offered)	

Automated Refuse and Recycling Truck Bid – Chassis Specifications

Low Entry Left Hand and Right Hand Sit Down with Right Hand Side Driving Position Drop Frame Configuration to Accommodate Refuse Body with Manual Load Option and Cart Lifter on Left Hand as Specified.

Engine must comply and be certified for 2010 EPA Emission Standards. The use of **Selective** Catalytic Reduction (SCR) Technology shall be used. NOx 0.2 g/bph-hr. Diesel Exhaust Fluid (DEF) Tank and Particulate Filter (DPF) Technology. (There is No Exception to this Item) **Bidders Must Meet or Exceed the Minimum Specification** Comply 2012 or 2013 Model Year YES NO **Engine:** (No Deviations to the Minimum Specifications) Must Meet 2010 Federal Emission Standards (No Exception). The Engine shall be an In-Line Six (6) Cylinder, Variable Geometry Turbo -Charged Diesel with Replaceable Sleeved Cylinder Liners. 11 Liter Minimum. **Extended Service Intervals** Minimum 345 HP.Peak Horsepower at 1500-1700 RPM Exhuast, DPF, Outboard, single Right Hand Side Vertical Straight Exhaust Stack With Plain End Perforated Diffuser. Also, Regeneration Control, Manual Init & Inhibit (In Motion or Stationary) Electronic Modules to monitor Fuel Timing, Coolant Temp., Coolant Levels And Oil Pressure. Single Poly "V" Belt with Automatic Tensioner Electric Engine Modules Shall Monitor Engine Components and a separate Cab control module shall be mounted inside Cab.

Peak Torque shall not be less than 1,280 Ft.lbs.

Behr-Fan + Drive	
Exhaust shall be Vertical Muffler and Tail pipe	
Engine Compression Brake	
Gear Driven Air Compressor 18.7 CFM Minimum	
120 Volt Plug in Engine Block Heater	
13" External Air Cleaner with intake inline pre-cleaner	
-40 Degree Anti-Freeze Coolant	
Silicone Hoses with spring Loaded Clamps for both Radiator and Heated	
Alternator shall be 130 Amp Minimum	
Engine Continued:	
(3) 12 Volt M/F Batteries 3000 CCA	
Electronic Engine Shutdown System to monitor high coolant temp., Low coolant Level, Low Oil Pressure with manual override	
Starter 12 Volt 42MT 450 Electric	
Front Crankshaft Adapter 1350 Flange for P.T.O	
Refuse Service Electric Pre-Heater Starting Aid	
Davco Fuel Heater and Separator	
Fly wheel housing shall be aluminum	
All hoses heater and coolant hoses shall be constant torqueclamps with Shut off valve. Spring Loaded Clamps.	
Furnish for Radiator, Oil, Power Steering, Transmission Dips sticks And caps to be chained.	

Coolant Conditioner Filter with Extended Life Coolant Protectio With Nitrites 50/50 Mix - 34 Degrees	YES	NO
Engine Oil Fill Dip Stick to read 4 Quarts Low between add and Fill Marks.		
Starter Re engagement protection while Engine is running.		
Tether Device, Plastic Coated Cable, and Mounted Front of each battery box length to allow cover to set on ground		
Specify Engine Make and Model:		
Transmission:		
Allison Automatic HD-4560P 5- Speed		
Transmission Cooler and External Filter		
Transmission Oil Temp. Gauge		
Must be equipped with Neutral-To-Range Inhibit Switch to prevent Engagement at high RPM (Factory Installed No Exceptions)		
Oil Resistant Transmission Mounts		
Synthetic Lubricant Transynd Drive Shafts:		
Main Drive Shaft to be Spicer18N with Coated Splines		
Inter Axle to be Spicer 17N coated Splines		

Cab:

Welded Steel Cab	YES	NO
Low Entry		
74.5 inch Tall Door opening on Right Side		
Cab Over Tilt Tab with Pump Mounted on RH. Fender		
Right Hand Sit Down and Drive Position and Left Hand Side Sit Down		
17 inch integral Entry Both Sides		
T.M.C recommended instrument panel with at least 9 but not limited to the Following.		
Air pressure gauge		
Volt Meter		
Engine Coolant Temp. Gauge		
Engine Oil Pressure		
Fuel Level Gauge		
Speed Odometer		
Tachometer		
Hour Meter		
Transmission Oil Temp. Gauge		
Low Oil Pressure Buzzer		
Parking Brake "On" Indicator		
Electronic Throttle Control		
Directional Signal with Flasher		
Exterior Grab Handles Stainless Steel RH and LH Behind Door		

AM/FM CD Radio with speakers		
Front Hinge Door Locking Latch in the open position		
	YES	NO
Cab Continued:		
Emergency Kill Switch in Cab Accessible from outside Cab R.H. Sid	e	
Dual City electric horns		
Motorized Heated Mirrors Left Hand and Right Side Bright Finish Stainless		
8.0 Convex Mirrors Bright Finish mounted on the Lower Brackets		
Proximity Mirrors Rectangular Convex above RH & LH Door		
Driver's seat Bostrom Fixed with Air Adjustable Mid Back Talladega and Black Cloth Covering		
Interior Sun Visors both sides		
Windshield Wipers shall be intermittent and protective cover for wash bottle and pump	ner 	
Each wiper motor shall be easily accessible from the exterior front area of the cab.		
Rear Cab Window		
Seat Belts Height Adjustable Type.		
Storage Compartment on center console		
C-B Posts		
Dual Roof Mounted Air Vents		
Radio Auto Shut-Off when Transmission is shifted in Reverse		
LED Cab Marker and Clearance Lamps		
Dual Roof Vents on top of Cab for Ventilation		

	YES		NO
Dimensions:			
246" Wheelbase		_	
322" Platform		_	
67" Bumper to Back of Cab		-	
Stationary Front Grill Steel (No Plastic Grills)		-	
Skid Plate under Bumper and Radiator		-	
Flush mounted steel bumper		-	
Right Hand Frame Rail Clearance		-	
Frame:			
Heat Treated Steel, 110,000-PSI Yield Strength		-	
R.B.M 2,818,000 in. lbs. per rail		-	
Frame shall have a drop or deep belly section behind Cab		-	
1/4" "C" Steel Channel Reinforcement		-	
3 piece Swept Back steel Bumper		-	
Cross-members steel ½" Bolted back of Cab and Intermediates, Below Rail			
Fender Mounted Front Mud Flaps 12"		_	
DROP FRAME Configuration to Accommodate Body Specified		-	
Front Axle:			
Minimum 20,000 lbs. Minimum		_	

Completely sealed tapered Kingpins	
Forged Heat Treated I- Beam construction with dropped center section	
Front Suspension 20,000 lbs. Minimum	
Heavy Duty Front Shocks	
Shepherd Power Steering M100 plus R.H. Assist Cylinder	
Steel Disc Hub Piloted Rims 22 X 9.0	
Tires Front 315/80R22.5 20 ply M860	
Stemco Oil Wheel Seals	
Dust Shields with Inspection Whole	
Static Load Cushions	
Rear Axle:	
46,000 lbs. Minimum Refuse approved Cast Housings	
46,000 lbs. Mulit Leaf Suspension No Parabolic Type Springs	
46,000 lbs. Mulit Leaf Suspension No Parabolic Type Springs Transverse Torque Rod on Rear Carrier	
Transverse Torque Rod on Rear Carrier	
Transverse Torque Rod on Rear Carrier Carrier Torque Rods	
Transverse Torque Rod on Rear Carrier Carrier Torque Rods Bogie spacing 50"	
Transverse Torque Rod on Rear Carrier Carrier Torque Rods Bogie spacing 50" Bronze Trunion Bushings	
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Transverse Torque Rod on Rear Carrier Carrier Torque Rods Bogie spacing 50" Bronze Trunion Bushings Double Reduction Gearing (No Exceptions) Rear Wheels shall be 10 Hole Hub Piloted 22.5 x 9.0	

	YES	NO
Axle Ratio 5.90		
Shock Insulators Urethane		
Brake Chambers 30/36 Type-MGM		
Anti-Sway Springs		
Heavy Duty Shock Insulators Urethane		
Synthetic Lube 75W-90		
Bidder Specify Rear Axle Make and Model		
Fuel Tanks:		
Aluminum Tank minimum 70 gallon LH Side 24" Round with 4" Filler Neck Screens		
Locate Fuel Tank behind Cab Left Hand Fender 5" below Top of rail		
Fuel Line Fire Resistant		
Air / Brakes Accessories:		
Full Air Brakes with Anti-Lock Features		
Wabco Heated Air Dryer 1800		
Automatic moisture ejectors heated		
Manual Drain Valves		

Air Reservoirs mounted inboard and under frame rail forward of Rear Axle and between frame rails		
Front Brakes 16.5" X 6" Q Style Minimum		
Rear Brakes 16.5" X 8" Q Plus Style Heavy Duty Minimum		
Work Brake centrally located		
Haldex Automatic Slack Adjusters front and rear axle		
High Mount Rear Brake Chambers		
Air Line Nylon with Flex Lines		
High Mounted Air Line for additional ground clearance		
Meritor /Wabco ABS Anti-Lock Brakes with Traction Control		
Electrical:		
Electrical: Battery Disconnect Flaming River industries "Big Switch" Mounte Near Battery Box	d on or	
Battery Disconnect Flaming River industries "Big Switch" Mounte	d on or	
Battery Disconnect Flaming River industries "Big Switch" Mounte Near Battery Box	d on or 	
Battery Disconnect Flaming River industries "Big Switch" Mounte Near Battery Box 12 Volt System negative ground with automatic circuit breakers	d on or	
Battery Disconnect Flaming River industries "Big Switch" Mounte Near Battery Box 12 Volt System negative ground with automatic circuit breakers Heavy Duty Power Cable A cable shall be provided to a junction box at the rear of the frame for the Body Company to access their lights, this cable	d on or	
Battery Disconnect Flaming River industries "Big Switch" Mounte Near Battery Box 12 Volt System negative ground with automatic circuit breakers Heavy Duty Power Cable A cable shall be provided to a junction box at the rear of the frame for the Body Company to access their lights, this cable should be wired to the dash Circuits.	d on or	
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Battery Disconnect Flaming River industries "Big Switch" Mounte Near Battery Box 12 Volt System negative ground with automatic circuit breakers Heavy Duty Power Cable A cable shall be provided to a junction box at the rear of the frame for the Body Company to access their lights, this cable should be wired to the dash Circuits. Provisions for local installation of strobe lights Glyptal Coated Electrical Connections	d on or	

ler unted) Gear

Cab Structure: 24 Months	
Cab Corrosion: 60 Months	
Axles: Rear Carriers and Housings and front I Beam 36 Months	
Trunion Bracket & Spindle, Suspension Trunion (Except Bushings) 36 Months	
Attach warranty information for coverage on items	